

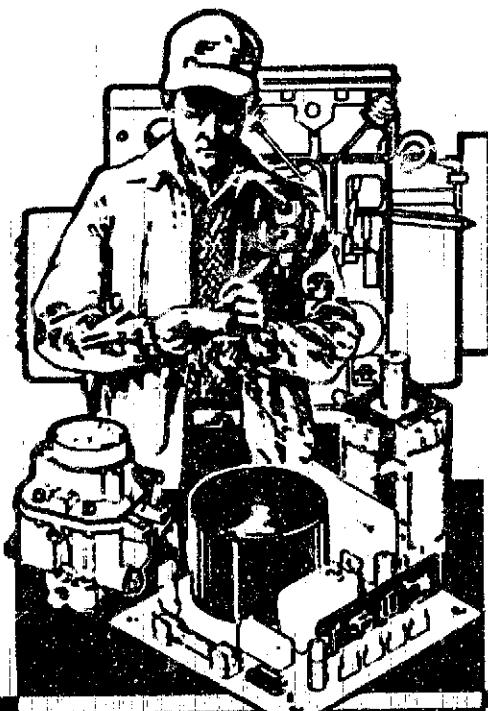
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Onan

Parts Manual MAJB

GenSets



Onan Service Parts

933-0221
8-91 (Spec A-B)
Replaces 8-86 (Spec A-B)
Printed in U.S.A.

Cummins
**Power
Generation**

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SAFETY PRECAUTIONS

The following symbols are used in Onan manuals to alert users to the potentially dangerous conditions relating to maintenance of the equipment and replacement of parts. Please read and observe.

DANGER This symbol warns of immediate hazards which will result in severe personal injury or death.

WARNING This symbol refers to a hazard or unsafe practice which can result in severe personal injury or death.

CAUTION This symbol refers to a hazard or unsafe practice which can result in personal injury or product or property damage.

MODEL IDENTIFICATION

To avoid errors or delay in filling your parts order, always give the MODEL, SPEC NO., and SERIAL NO. from the Onan nameplate.

For handy reference, insert your nameplate information in the spaces below:

MODEL AND SPEC NO.

SERIAL NO.

PRODUCT SAFETY PRECAUTIONS

WARNING

Contact with USED ENGINE OILS has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When checking or changing engine oils take all necessary precautions not to ingest, breathe the fumes or contact the used oil.

WARNING

Contact with ASBESTOS has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When handling engine gaskets take all necessary precautions not to ingest, breathe or contact the dust from the gaskets! Use adequate ventilation and wear protective gloves, masks and clothing!

WARNING

Contact with BENZINE and LEAD, found in gasoline, fuel additives and solvents has been identified by a United States federal agency and some USA agencies as causing CANCER or REPRODUCTIVE TOXICITY. When checking, draining or adding gasoline and fuel additives, or using solvents take all necessary precautions not to ingest, breathe the fumes, or contact the liquids. Use adequate ventilation and wear protective gloves, masks and clothing!

Introduction

This catalog applies to the MAJB Generator Set. Parts are arranged in groups of related items and each illustrated part is identified by a reference number in the parts list. Unless otherwise mentioned in the description, parts are interchangeable between models. Parts illustrations are typical. Using the model and specification number from your generator set nameplate, select parts that apply to your set. Right and left sides are determined by facing the engine end (front) of the set.

Set Data Table

Model Identification	Rating	RPM Rating	Battery Voltage
2.5 MAJB - * / \$ @	2500 Watts	3000 RPM	12 VDC
3.0 MAJB - * / \$ @	3000 Watts	3600 RPM	12 VDC

Electrical Data Table

Voltage Code	Volts	Hertz	Wire	Phase
1R	120	60	2	1
53BR	110/220	50	3	1
53CR	120/240	50	3	1

- * Voltage codes follow model letter designation
- * Specification Number: Number 1 is standard, all others indicate variations.
- @ Specification Letter: Letter Advances (A to B, B to C etc) with major manufacturing changes.

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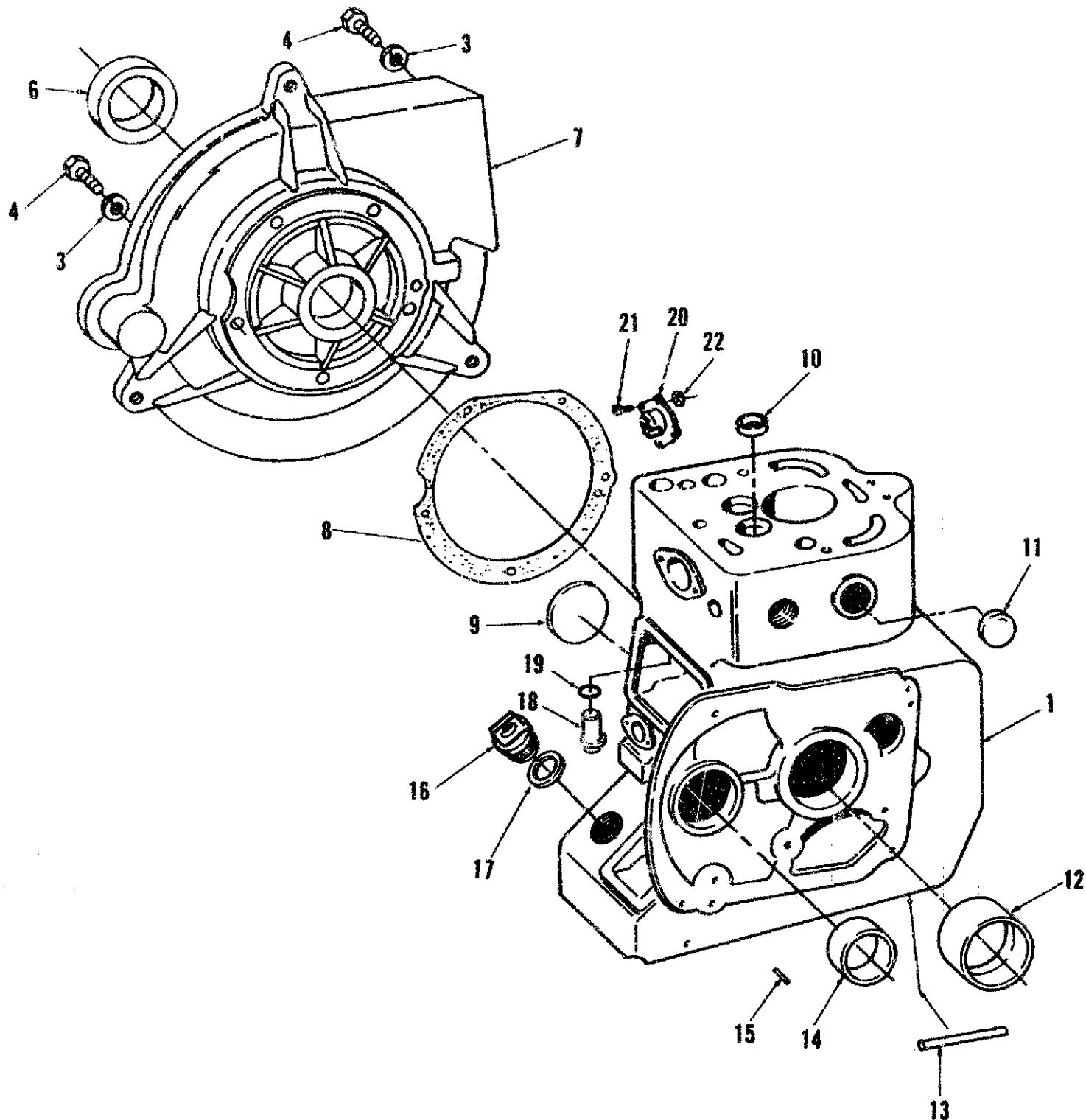
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Cylinder Block



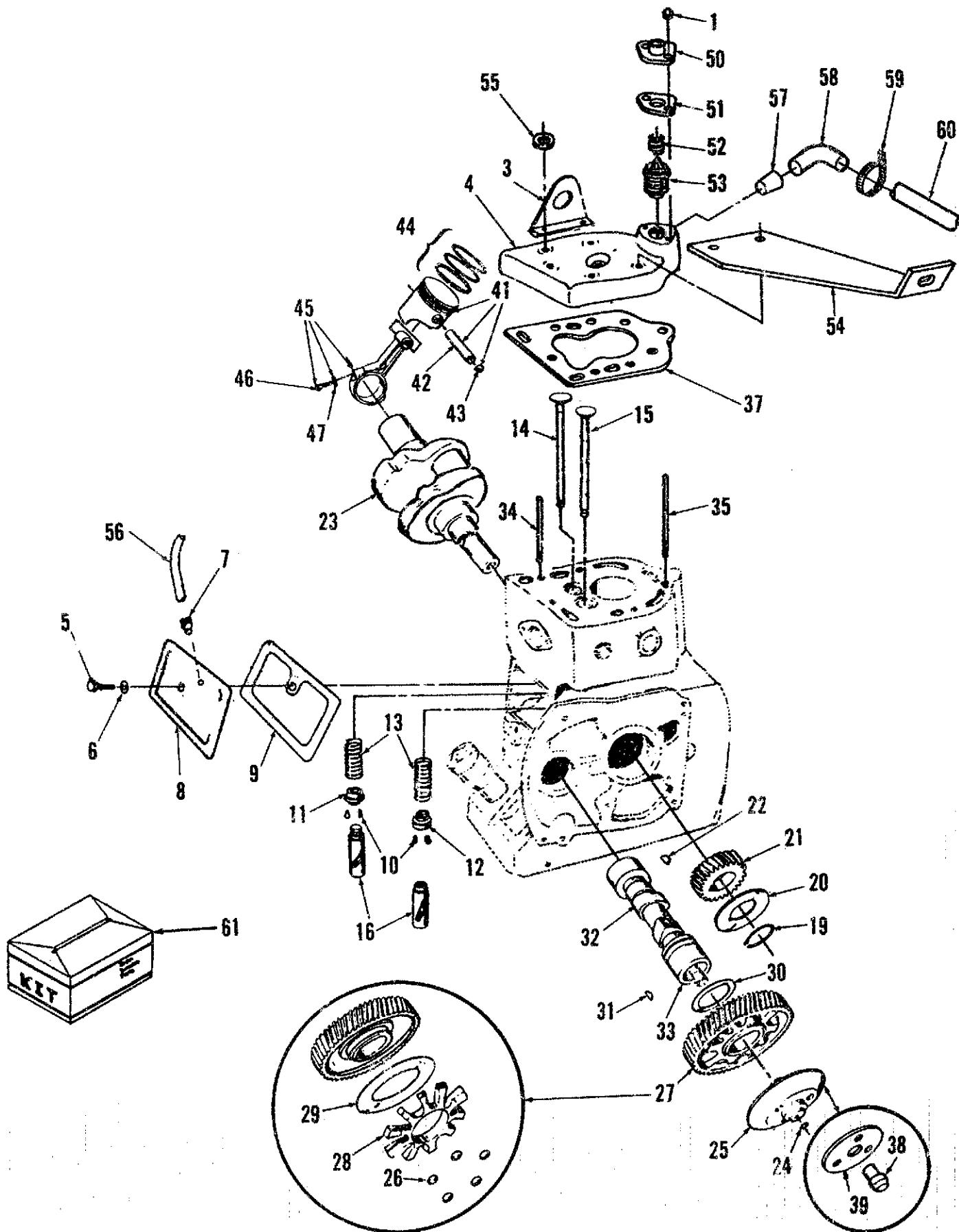
Cylinder Block

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1		1	Block, Cylinder (Pressure Lubrication) (Includes Parts Marked +) (Refer to Short Block Index For Replacement)	13	120-0387	1	+Tube, Line - Oil (4-5/16" Lg)
3	850-0045	5	Washer, Lock - Spring (5/16")	14	101-0367	2	+Bearing, Camshaft
4	800-0029	5	Screw, Cap - Hex Head (5/16-18 x 1-1/8")	15	516-0012	2	Pin, Dowel
6	509-0041	1	Seal, Oil - Crankshaft	16	102-0753	1	Plug, Filler - Oil
7	101-0729	1	Plate, Bearing - Rear	17	102-0612	1	Gasket, Cap - Indicator
8	101-0257		Gasket Kit, Plate - Bearing	18	110-0441	2	Guide, Valve
9	517-0048	1	+Plug, Expansion (1-5/8" Dia.)	19	110-0068	1	Gasket, Guide - Intake Valve
10			+Insert, Seat - Valve (Exhaust)	20	309-0002	1	Switch, Temperature - High Engine
	110-0826	1	Standard	21	812-0075	2	Screw, Machine - Round Head (#8-32 x 1/4")
	110-0826-02	1	.002" Oversize	22	854-0007	2	Washer, Lock - IT (#8)
	110-0826-05	1	.005" Oversize				
	110-0826-10	1	.010" Oversize				
11	517-0041	1	+Plug, Expansion (1-1/8" Dia.)				
12			+Bearing, Crankshaft				
	101-0290	2	*Standard				
	101-0290-02	2	.002" Undersize				
	101-0290-10	2	.010" Undersize				
	101-0290-20	2	.020" Undersize				
	101-0290-30	2	.030" Undersize				

+ - Parts Included in Cylinder Block.



Cylinder Head



Cylinder Head

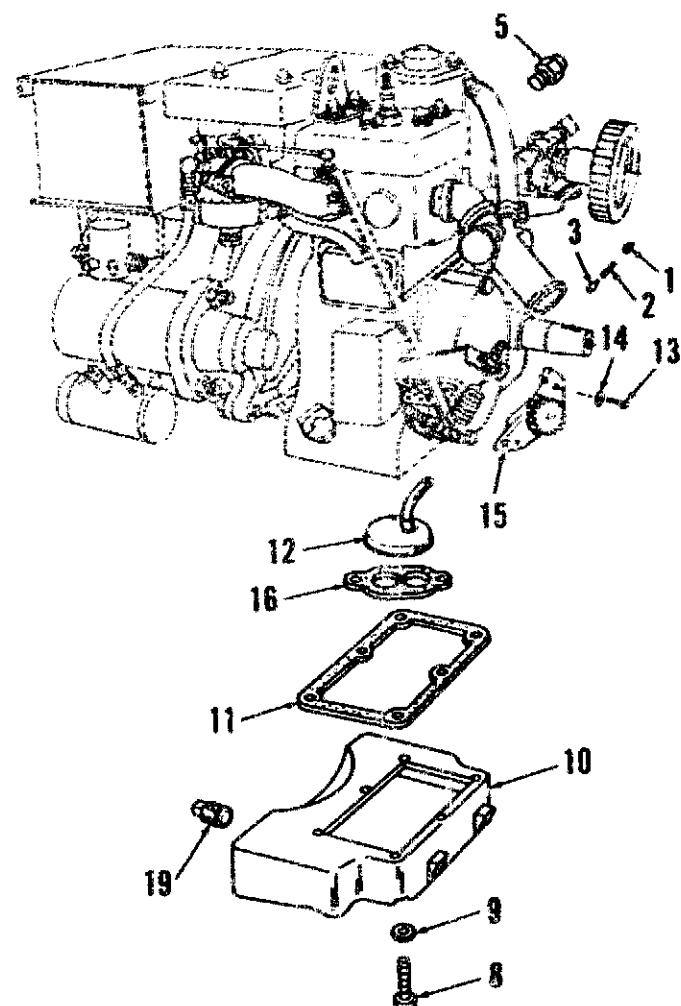
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	869-0002	7	Nut, Acorn (5/16-24")	35	520-0535	2	Stud (5/16-24" x 5/16-18" x 3" - 11/8")
3	405-1039	1	Bracket, Lifting	37	110-0940	1	Gasket, Head - Cylinder
4	110-0939	1	Head, Cylinder	38	150-1519	1	*Hub, Governor
5	800-0015	1	Screw, Cap - Hex Head (1/4-20 x 3")	39	150-1520	1	*Cup and Bushing, Governor Piston
5	520-0063	1	Washer, Flat - Copper (1/4")	41	112-0177	1	Standard
7	123-0486	1	Valve, Breather		112-0177-10	1	.010" Oversize
8	110-0942	1	Cover, Compartment - Valve		112-0177-20	1	.020" Oversize
9	110-0832	1	Gasket		112-0177-30	1	.030" Oversize
10	110-0008	4	Lock, Spring - Valve		112-0177-40	1	.040" Oversize
11	110-0558	1	Retainer, Spring - Valve	42	112-0063	1	Pin, Piston
12	110-0540	2	Rotator, Valves	43	112-0013	2	Clip, Pin - Piston
13	110-0609	2	Spring, Valve	44	113-0175	1	Ring Set, Piston
14	110-0828	1	Valve, Intake		113-0175	1	Standard
15	110-0827	1	Valve, Exhaust		113-0175-10	1	.010" Oversize
16			Tappet, Valve - Includes Adjusting Screw Standard		113-0175-20	1	.020" Oversize
	115-0006	2			113-0175-30	1	.030" Oversize
	115-0006-05	2	.005" Oversize		113-0175-40	1	.040" Oversize
19	518-0012	1	Ring, Retaining	45	114-0095	1	Rod, Connecting
20	104-0050	1	Washer, Retaining - Gear (Special)		114-0095	1	Standard
21	104-0048	1	Gear, Crankshaft		114-0095-10	1	.010" Undersize
22	515-0001	1	Key, Woodruff		114-0095-20	1	.020" Undersize
23	104-1587	1	Crankshaft	46	114-0023	2	.030" Undersize
24	150-0078	1	Ring, Retaining	47	854-0014	2	Screw, Cap (Special)
25	150-1695	1	Cup, Governor (Includes Parts Marked *)	50	309-0539	1	Washer, Lock - IT (1/4")
26	510-0015	5	#Ball, Fly - Governor	51	309-0004	1	Cover, Thermostat
27	105-0377	1	Gear, Camshaft (Includes Parts Marked #)	52	309-0088	1	Gasket, Cover - Thermostat
28	150-1257	1	#Spacer, Gear - Camshaft	53	309-0538	1	Spring, Thermostat
29	150-0077	1	#Plate, Gear - Camshaft	54	130-2735	1	Thermostat
30	105-0004	1	Washer, Thrust - Camshaft	55	526-0122	1	Bracket, Guard - Belt
31	515-0001	1	Key, Woodruff	56	503-0654	1	Washer (5/16")
32	105-0300	1	Camshaft	57	502-0029	1	Hose
33	150-0075	1	Pin, Center - Camshaft	58	502-0433	1	Reducer
34	520-0143	5	Stud (5/16-24" x 5/16-18" x 2" - 11/32")	59	503-0446	1	Elbow
				60	503-0304	1	Clamp
				61	168-0069	1	Hose
							Gasket Kit, Engine

* - Parts Included in Governor Cup

- Parts Included in Camshaft Gear

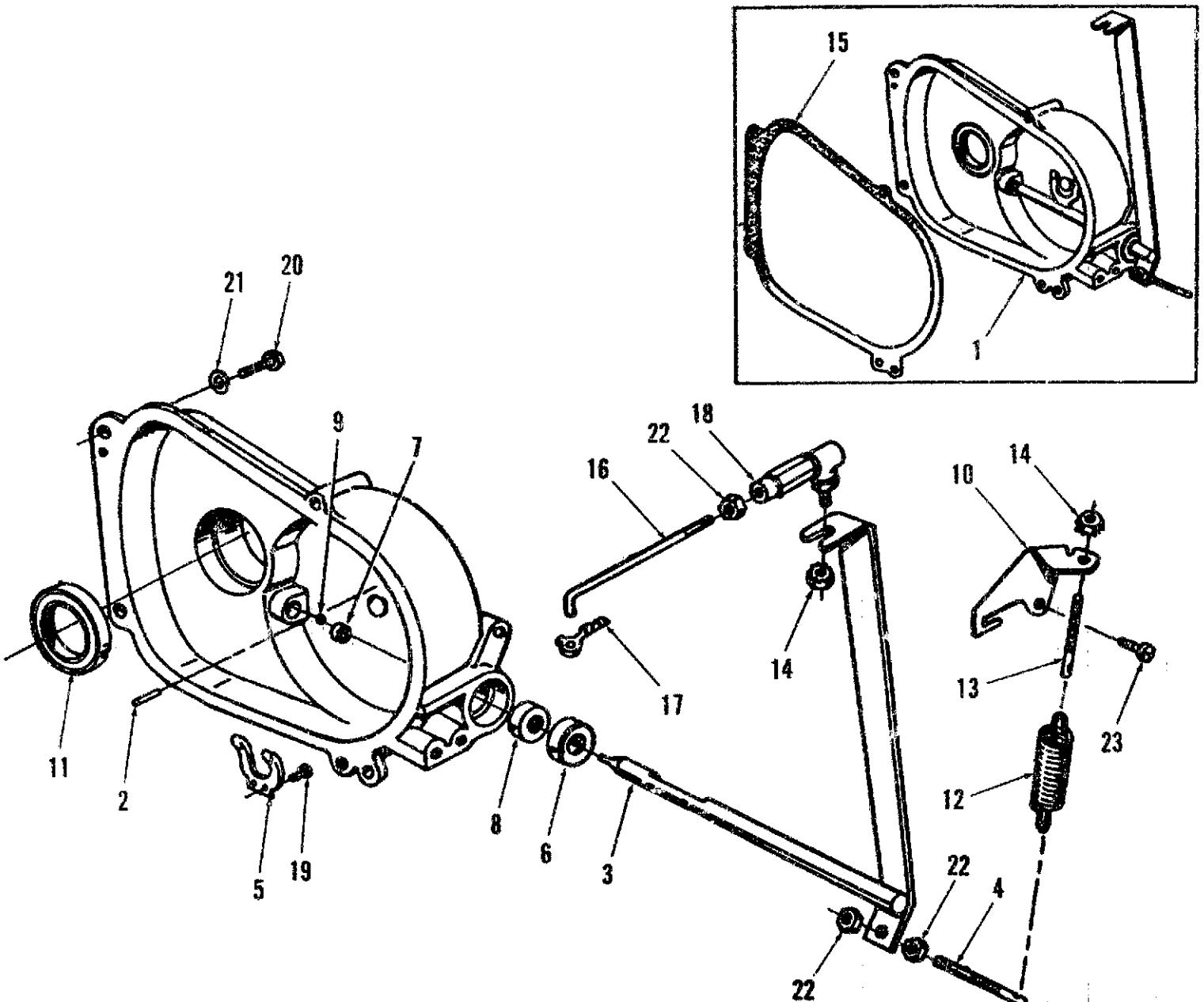


Oil System



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	505-0274	1	Plug, Pipe - Socket Drive	11	102-0866	1	Gasket, Base - Oil
2	120-0140	1	Spring, By Pass - Oil	12	120-0571	1	Cup, Intake - Oil Pump
3	120-0012	1	Plunger, By Pass - Oil	13	800-0007	2	Screw, Cap - Hex Head (1/4-20 x 1")
5	309-0322	1	Switch, Pressure - Low Oil	14	850-0040	2	Washer, Lock - Spring (1/4")
9	800-0056	6	Screw, Cap - Hex Head (3/8-16 x 1-3/4")	15	120-0394	1	Pump, Oil
9	850-0050	6	Washer, Lock - Spring (3/8")	15	120-0161	1	Gasket Kit, Pump - Oil
10	102-0864	1	Base, Oil	19	505-0054	1	Plug, Square - Head

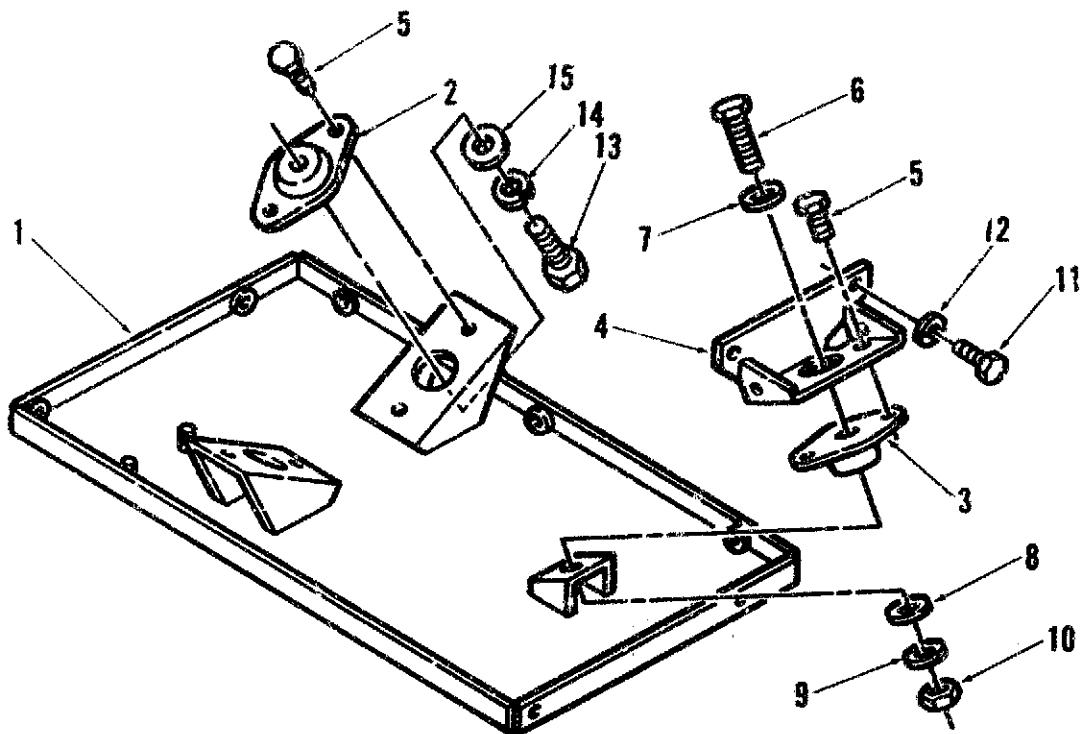
Gear Cover



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	103-0435	1	Cover, Gear (Includes Parts Marked *)	14	870-0131	2	Nut, Lock - ET (#10-32)
2	516-0117	1	*Pin, Roll Governor Cup Stop	15	103-0013	1	Gasket, Cover - Gear
3	150-1426	1	*Arm and Shaft, Governor	16	150-2097	1	Link, Governor Arm to Carburetor
4	150-0177	1	*Stud, Adjusting - Governor Sensitivity (#10-32 x 1-7/8")	17	518-0006	1	Clip, Governor Link to Carburetor
5	150-1187	1	*Yoke, Shaft - Governor	18	150-0639	1	Joint, Ball
6	509-0008	1	*Seal, Oil - Governor Shaft	19	815-0046	2	*Screw, Mounting - Governor Screw, Cap - Hex Head (Gear Cover Mounting)
7	510-0008	1	*Bearing, Lower - Governor Shaft	20			5/16-18 x 1-1/2"
8	510-0013	1	*Bearing, Upper - Governor Shaft	21	800-0031	2	5/16-18 x 2-1/4"
9	510-0014	1	*Ball, Thrust - Governor Shaft	22	800-0034	2	Washer, Lock - Gear Cover Mounting (5/16")
10	150-1429	1	Bracket, Spring - Governor	23	850-0045	4	*Nut, Hex (#10-32)
11	509-0012	1	*Seal, Oil - Front		870-0053	3	Screw, Hex Washer Head
12	150-0098	1	Spring, Governor		815-0290	1	(1/4-20 x 5/8")
13	150-0096	1	Stud, Spring - Governor Tension Adjusting (#10-32 x 1-11/16")				

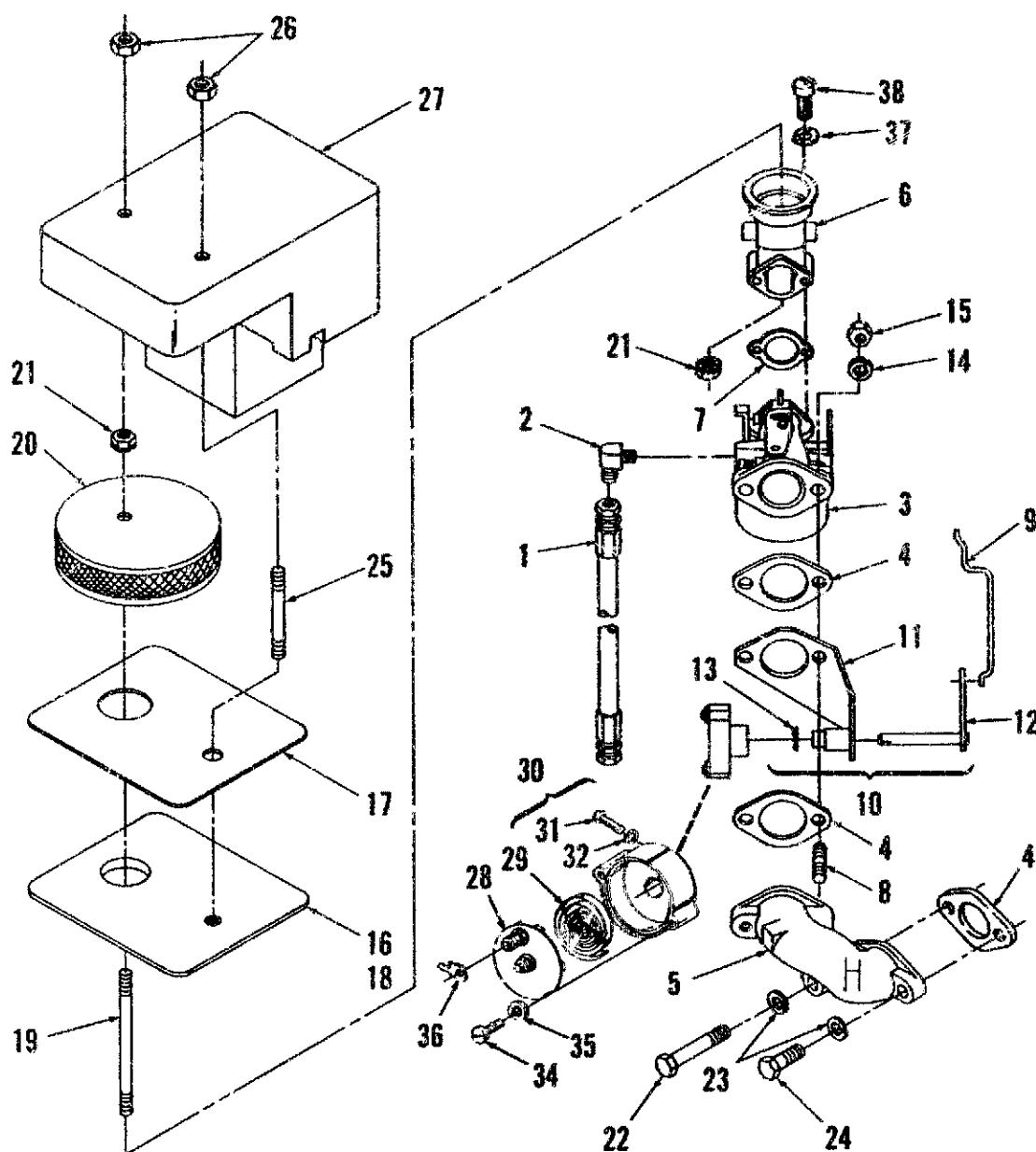
* Parts Included in Gear Cover.

Base and Mount



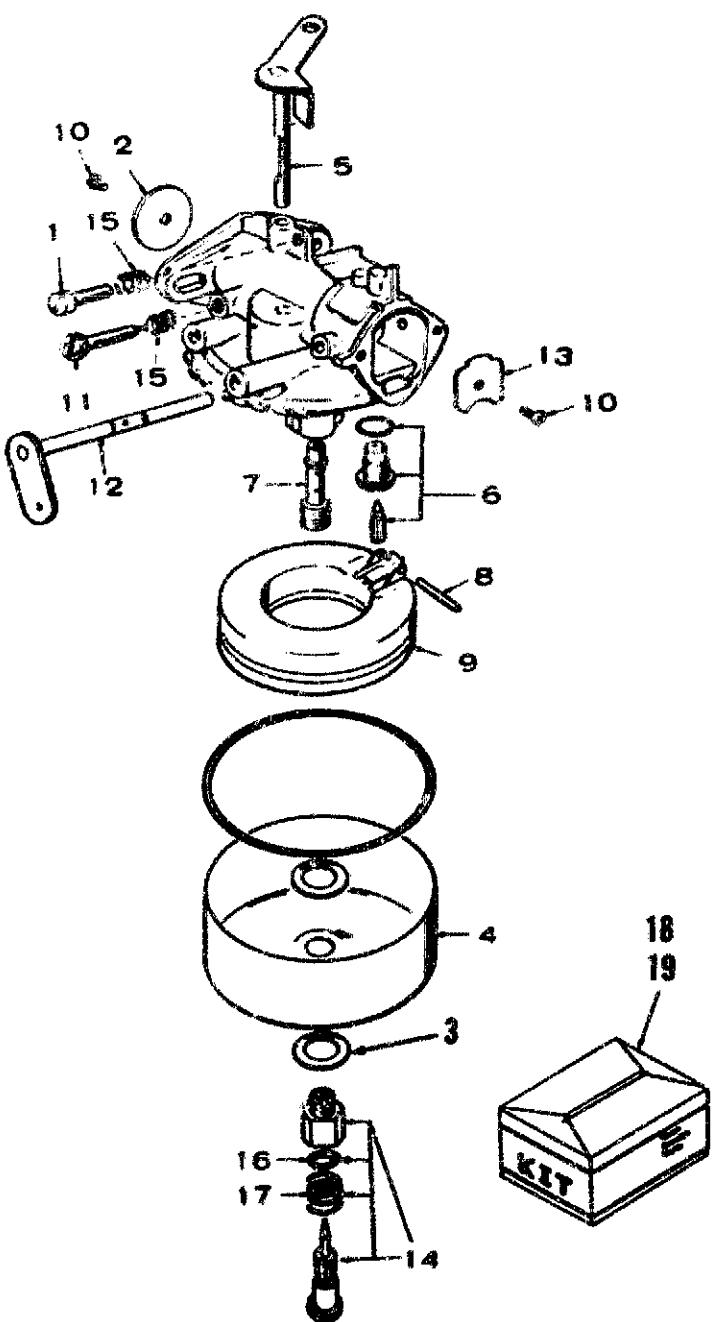
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	403-2298	1	Pan, Drip	9	850-0045	1	Washer, Lock (5/16")
2	402-0569	2	Isolator, Vibration	10	870-0153	1	Nut, Hex (5/16-18")
3	402-0550	1	Isolator, Vibration	11	800-0047	2	Screw, Cap - Hex Head (3/8-16" x 5/8")
4	403-2296	1	Mount, Front - Engine	12	850-0050	2	Washer, Lock - Spring (3/8")
5	821-0010	6	Screw, Lock - Flange (1/4-20 x 1/2")	13	800-0033	2	Screw, Cap - Hex Head (5/16-18 x 2")
6	800-0033	1	Screw, Cap - Hex Head (5/16-18 x 2")	14	850-0045	2	Washer, Lock - Spring (5/16")
7	526-0333	1	Washer, Flat (5/16")	15	526-0324	2	Washer, Flat (5/16")
8	526-0115	1	Washer, Flat (5/16")				

Fuel System



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	501-0513	1	Line, Fuel	21	870-0131	2	Nut, Hex - ET (#10-32)
2	502-0138	1	Elbow, Flare - Male	22	800-0308	1	Screw, Cap - Hex Head (1/4-20 x 2-1/8")
3	146-0383	1	Carburetor, Gasoline (See Separate Group for Parts) (Excludes Mounting Gasket)	23	850-0040	2	Washer, Lock (1/4")
4	141-0078	3	Gasket, Mounting - Carburetor	24	800-0006	1	Screw, Cap - Hex Head (1/4-20 x 7/8")
5	154-2508	1	Manifold, Intake	25	520-0956	1	Stud (Special)
6	140-1269	1	Adapter, Intake	26	870-0131	2	Nut, Hex - W/ET (#10-32)
7	145-0111	1	Gasket, Intake Adapter to Carburetor	27	140-1966	1	Resonator
8	520-0870	2	Stud (Special)	28	153-0113	1	Cover, Choke
9	153-0584	1	Link, Choke - Electric	29	153-0017	1	Element, Bi Metal
10	153-0583	1	Bracket Assembly, Choke	30	153-0440	1	Housing, Choke
11	153-0582	1	Bracket and Bushing, Choke	31	815-0110	1	Screw, Machine - Round Head (#10-32 x 7/8")
12	146-0241	1	Shaft, Choke	32	850-0030	1	Washer, Lock - Spring (#10)
13	518-0387	1	Ring, Retainer - External	34	815-0285	2	Screw, Machine - Round Head W/ET (#8-32 x 5/16")
14	853-0013	2	Washer, Lock - ET (1/4")	35	526-0048	2	Washer, Flat (#8)
15	868-0001	2	Nut, Jam - Hex (1/4-28")	36	332-0527	1	Terminal, Tab (.25)
16	140-1985	1	Insert, Resonator	37	850-0025	2	Washer, Lock (#8)
17	140-1988	1	Gasket, Resonator	38	812-0085	2	Screw, Machine - Round Head (#8-32 x 1.12")
18	518-0265	1	Compound, Retaining				
19	520-0953	1	Stud (Special)				
20	155-2054	1	Cleaner, Air				

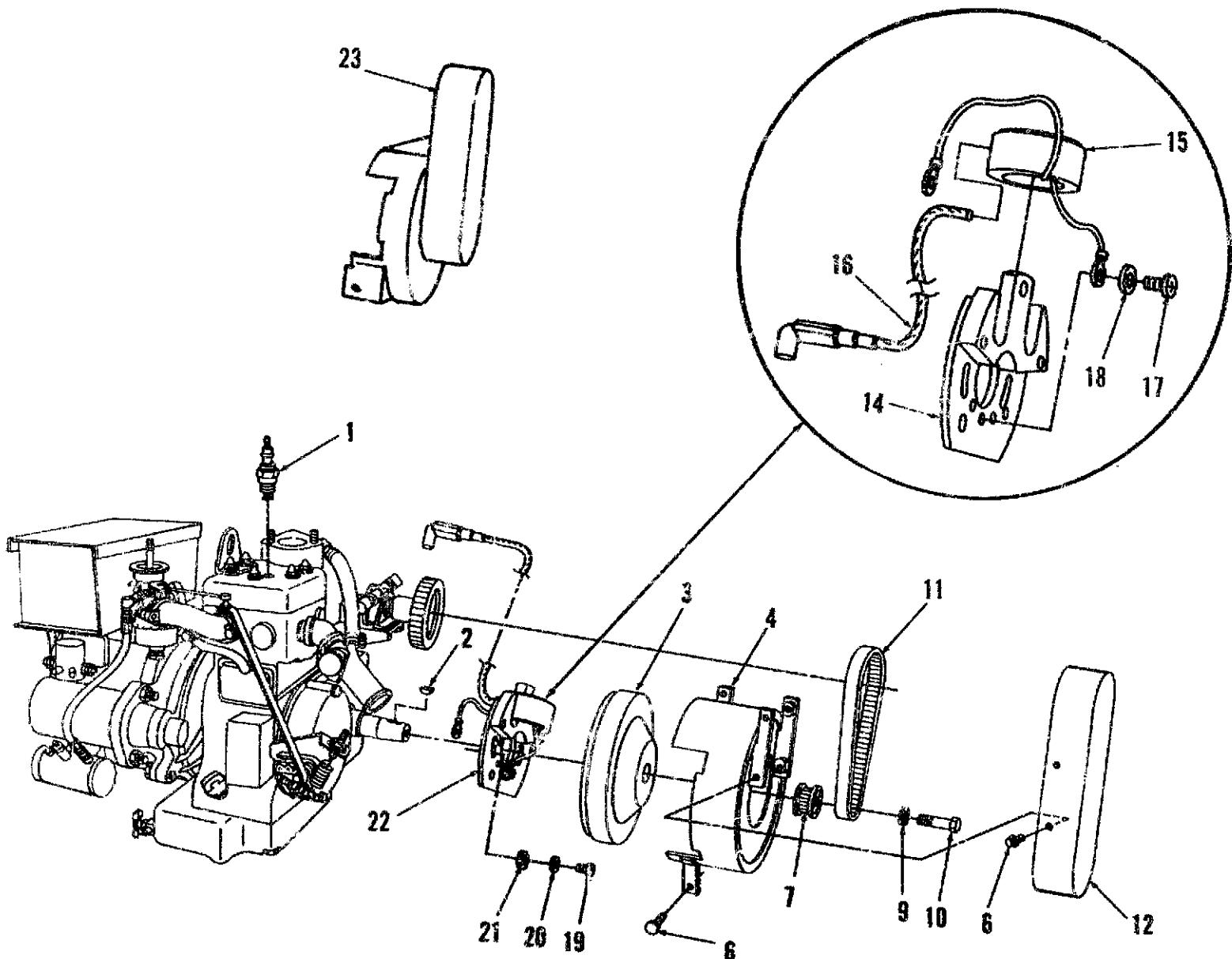
Carburetor Parts



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	146-0383	1	Carburetor, Gasoline (Excludes Mounting Gasket)	11	146-0209	1	*Needle, Idle
1	146-0122	1	Screw, Stop - Throttle	12	146-0407	1	Shaft, Choke
2	146-0119	1	Valve, Throttle	13	146-0104	1	Valve, Choke
3	146-0102	2	*Gasket, Retainer - Bowl	14	146-0408	1	*Needle, High Speed
4	146-0118	1	Bowl, Fuel	15	146-0186	2	Spring, Throttle Stop Screw and Idle
5	146-0406	1	Shaft, Throttle	16	146-0120	1	Seal, "O" Ring - High Speed
6	146-0145	1	*Valve, Float (Includes Seat and Gasket)	17	146-0117	1	Needle
7	146-0113	1	Nozzle	18	146-0253	1	Spring Kit, High Speed
8	146-0111	1	*Shaft, Float	19	146-0124	1	Needle
9	146-0110	1	Float				Repair Kit, Carburetor
10	146-0109	2	Screw (Special)				(Includes Parts Marked *)
							*Gasket, Kit, Carburetor

* Parts Included in Repair Kit.

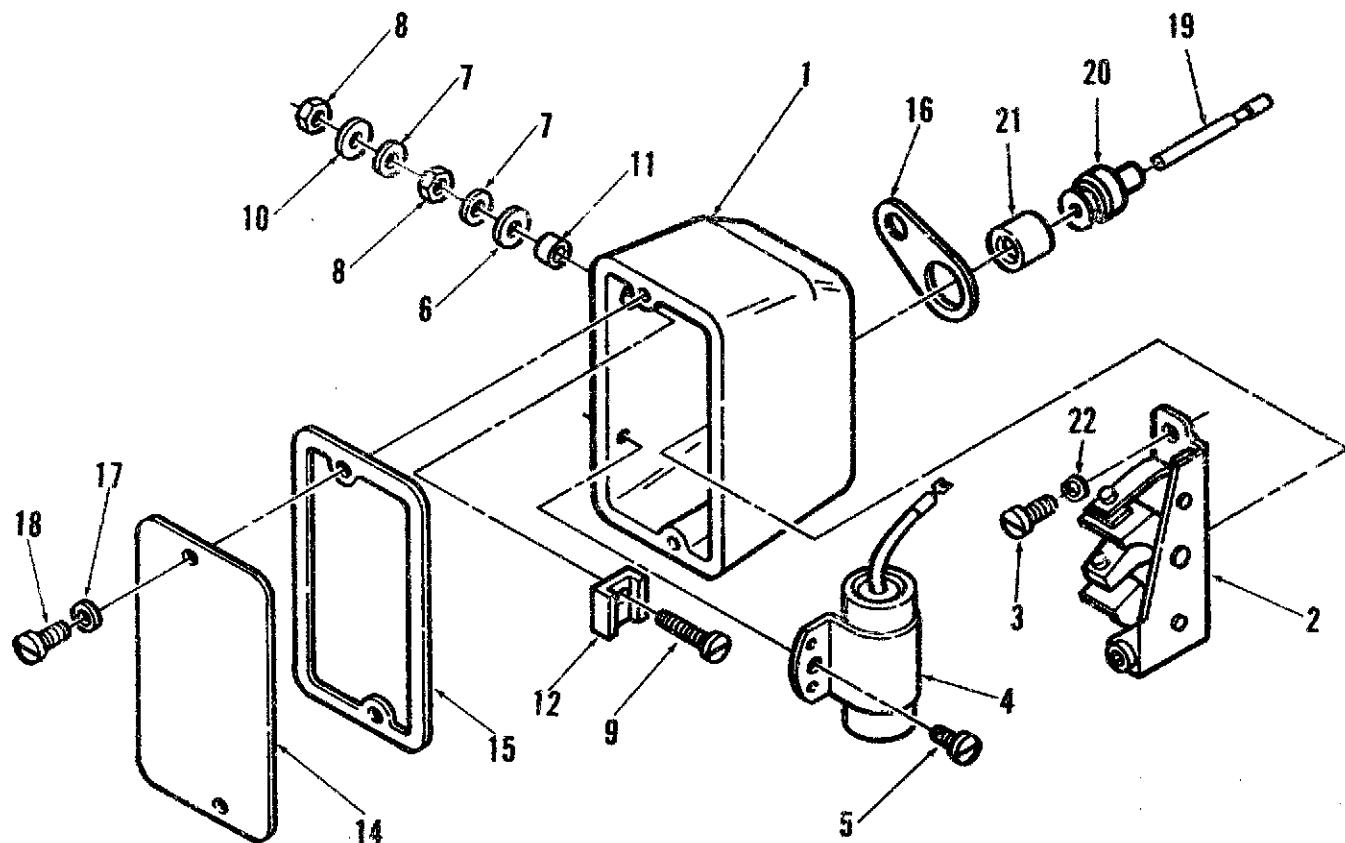
Ignition System



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	167-0237	1	Plug, Spark	14	160-0454	1	*Plate and Core
2	515-0113	1	Key, Woodruff	15	160-0155	1	*Coil, Magneto
3	160-1353	1	Flywheel (Includes Magnets)	16	167-1598	1	*Lead, Tension - Hi
4	104-1658	1	Cover, Flywheel (Used Through June 1987)	17	812-0075	1	*Screw, Machine - Round Head (#8-32 x 1/4")
6			Screw, Self-locking - Hex Washer Head (#10-32 x 5/16")	18	854-0007	1	*Washer, Lock - IT (#8)
	821-0005	8	Used Through June 1987	19	815-0290	2	Screw, Thread Forming
	821-0005	3	Used Beginning July 1987	20	850-0040	2	Washer, Lock - Spring (1/8")
7	512-0168	1	Pulley, Crankshaft	21	536-0214	2	Washer, Flat (1/4")
9	850-0055	1	Washer, Lock - Spring (7/16")	22	160-1334	1	Backplate, Magneto (Includes Parts Marked *)
10	800-0081	1	Screw, Cap - Hex Head (Special)	23	104-1658	1	Guard, Belt and Flywheel (Used Beginning July 1987)
11	511-0148	1	Belt, Cog				
12	104-1658	1	Guard, Belt (Used Through June 1987)				

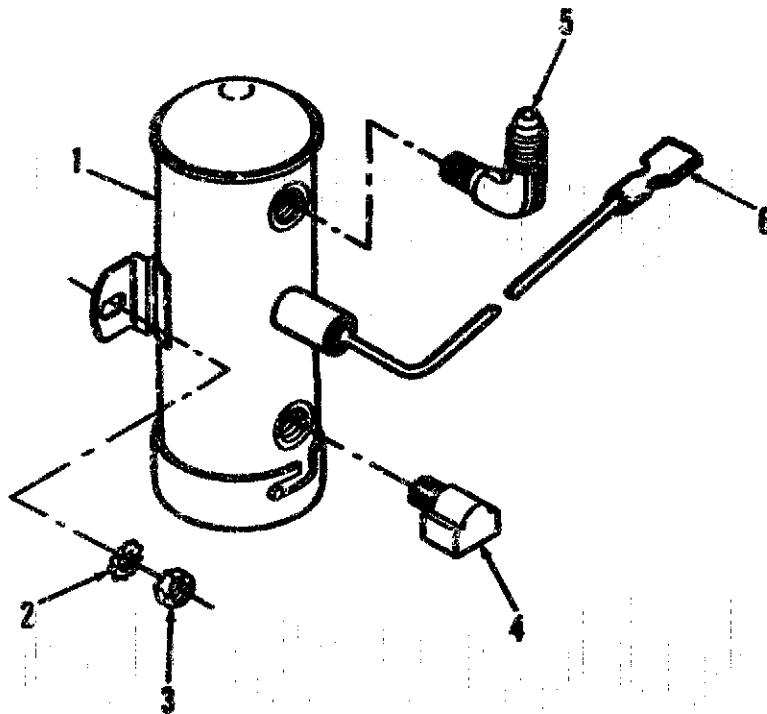
* Parts Included in Magneto Backplate.

Breaker Box



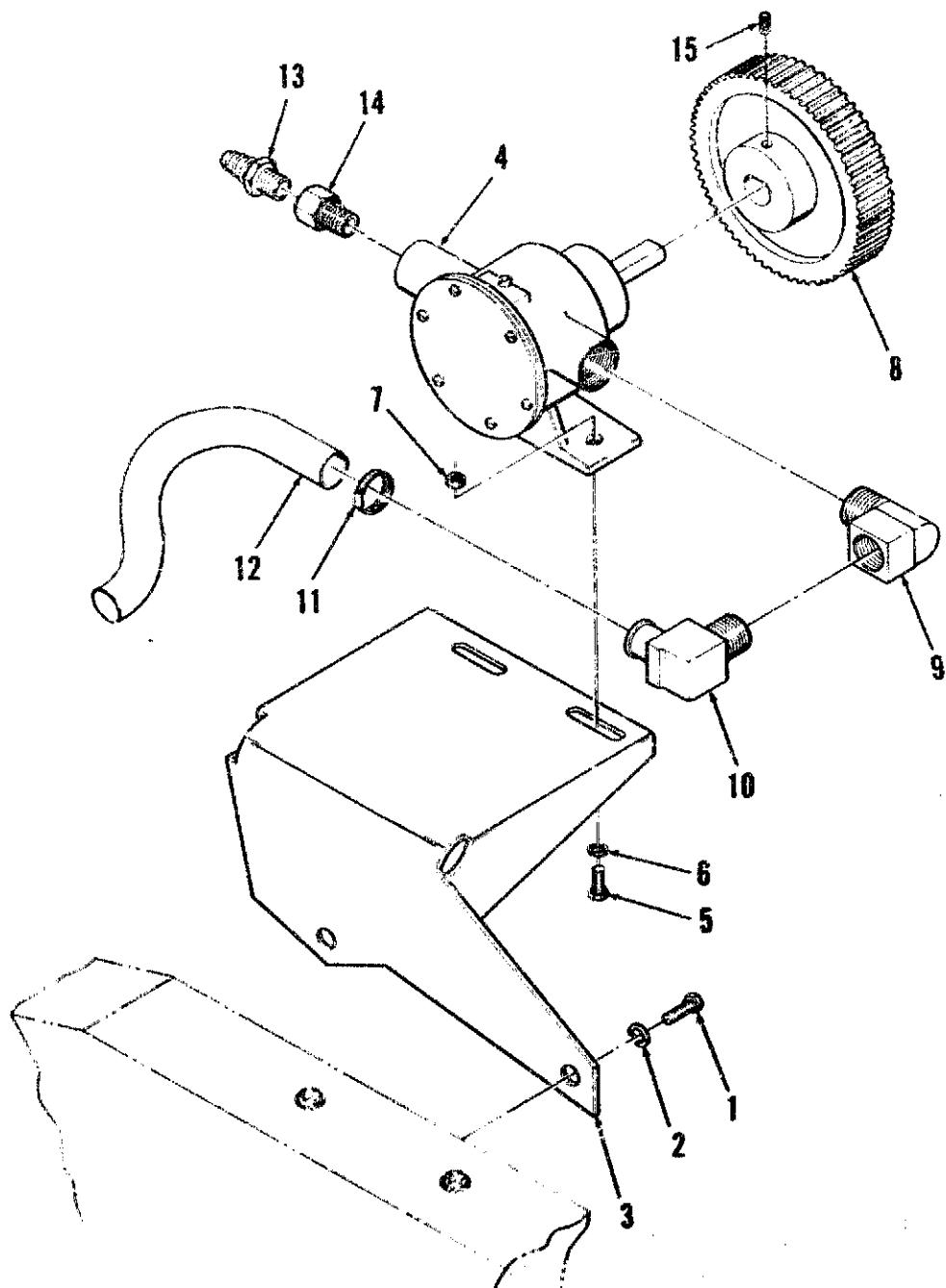
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	160-1329	1	Box, Breaker - Ignition	10	526-0049	1	Washer, Flat - Brass (#10)
2	160-1183	1	Point Set, Ignition	11	508-0016	1	Washer, Fibre - Insulating (5/16")
3	812-0148	2	Screw, Round Head (1/4-20 x 1/2")	12	332-0319	1	Block, Terminal
4	312-0097	1	Condenser	14	160-1336	1	Cover, Box - Breaker
5	518-0049	1	Screw, Round Head - ET (#8-32 x 1/4")	15	160-1337	1	Gasket, Box - Breaker
6	508-0017	1	Washer, Fibre - Insulating (#10)	16	160-1335	1	Gasket, Box - Breaker
7	854-0010	2	Washer, Lock - IT (#10)	17	526-0063	2	Washer, Flat - Copper (1/4")
8	871-0010	2	Nut, Hex - Binding Head (#10-32)	18	802-0034	2	Screw, Cap - Socket Head (1/4-20 x 3/4")
9	332-0284	1	Screw, Machine - Hex Head, Brass (#10-32 x 3/4")	19	160-1331	1	Plunger
				20	160-0264	1	Guide, Plunger
				21	160-0382	1	Diaphragm
				22	854-0014	2	Washer, Lock - IT (1/4")

Fuel Pump



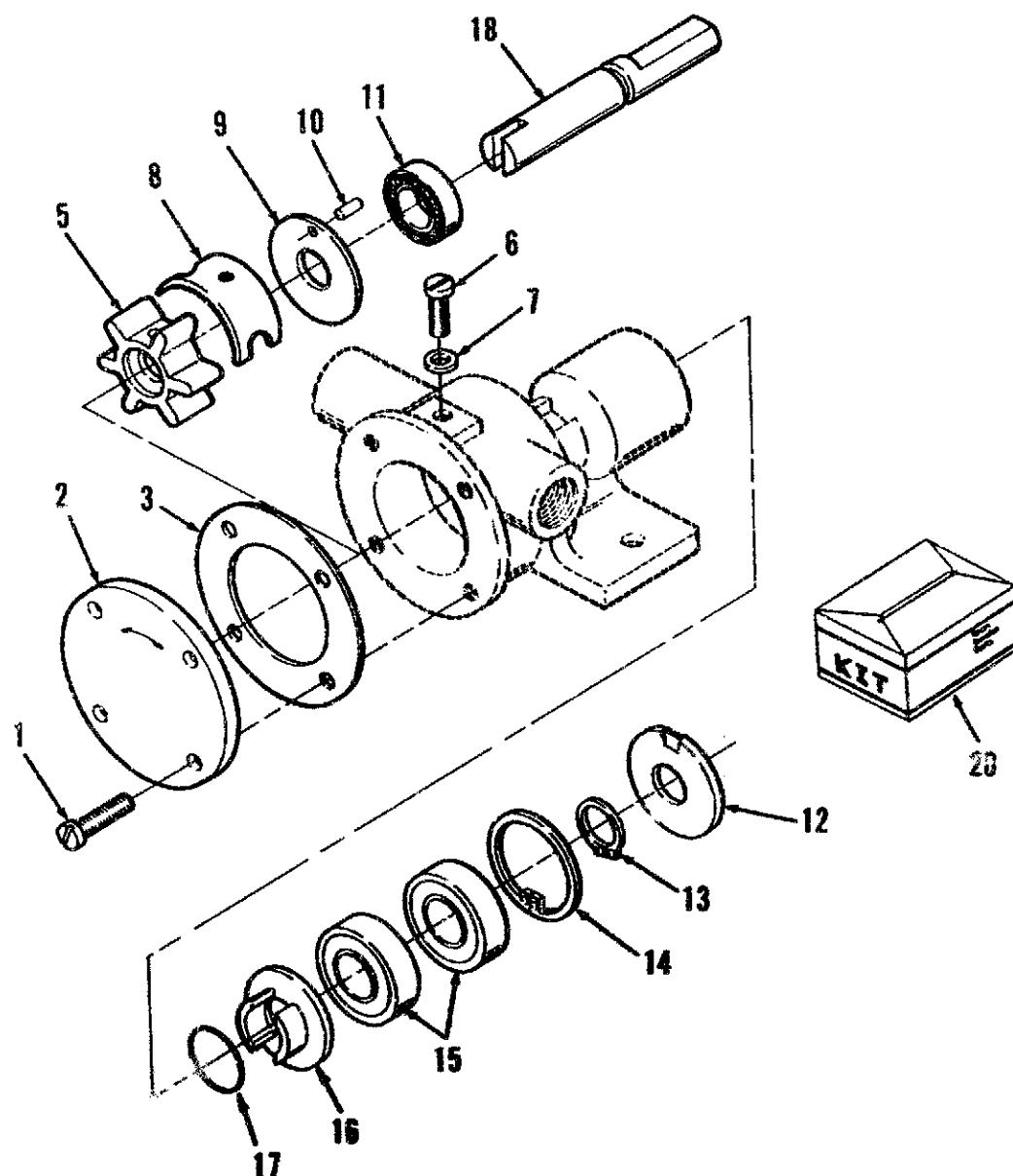
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	149-0554	1	Pump, Fuel - Electric	4	502-0002	1	Elbow, Male - Inverted
2	B56-0006	2	Washer, Lock - EIT (1/4")	5	502-0404	1	Elbow, Male - 90°
3	B62-0001	2	Nut, Hex (1/4-20)	6	532-1993	1	Terminal, Receptacle

Water Pump



REF. NO.	PART NO.	QTY USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY USED	PART DESCRIPTION
1	800-0025	2	Screw, Cap - Hex Head (5/16-18 x 5/8")	8	512-0164	1	Pulley, Pump - Water
2	850-0045	2	Washer, Lock (5/16")	9	505-1347	1	Elbow, Street - 90°
3	131-0420	1	Bracket, Pump - Water	10	505-1346	1	Elbow, 90°
4	132-0284	1	Pump, Water (See Separate Page For Components)	11	503-3446	2	Clamp, Hose
5	815-0931	2	Bolt, Carriage (1/4-20 x 3/4")	12	503-1408	1	Hose
6	850-0640	2	Washer, Lock (1/4")	13	502-0300	1	Connector, Hose
7	862-0001	2	Nut, Hex (1/4-20")	14	502-0976	1	Adapter, Hose
				15	815-0636	1	Screw, Set - Socket Head (#10-32 x 1/2")

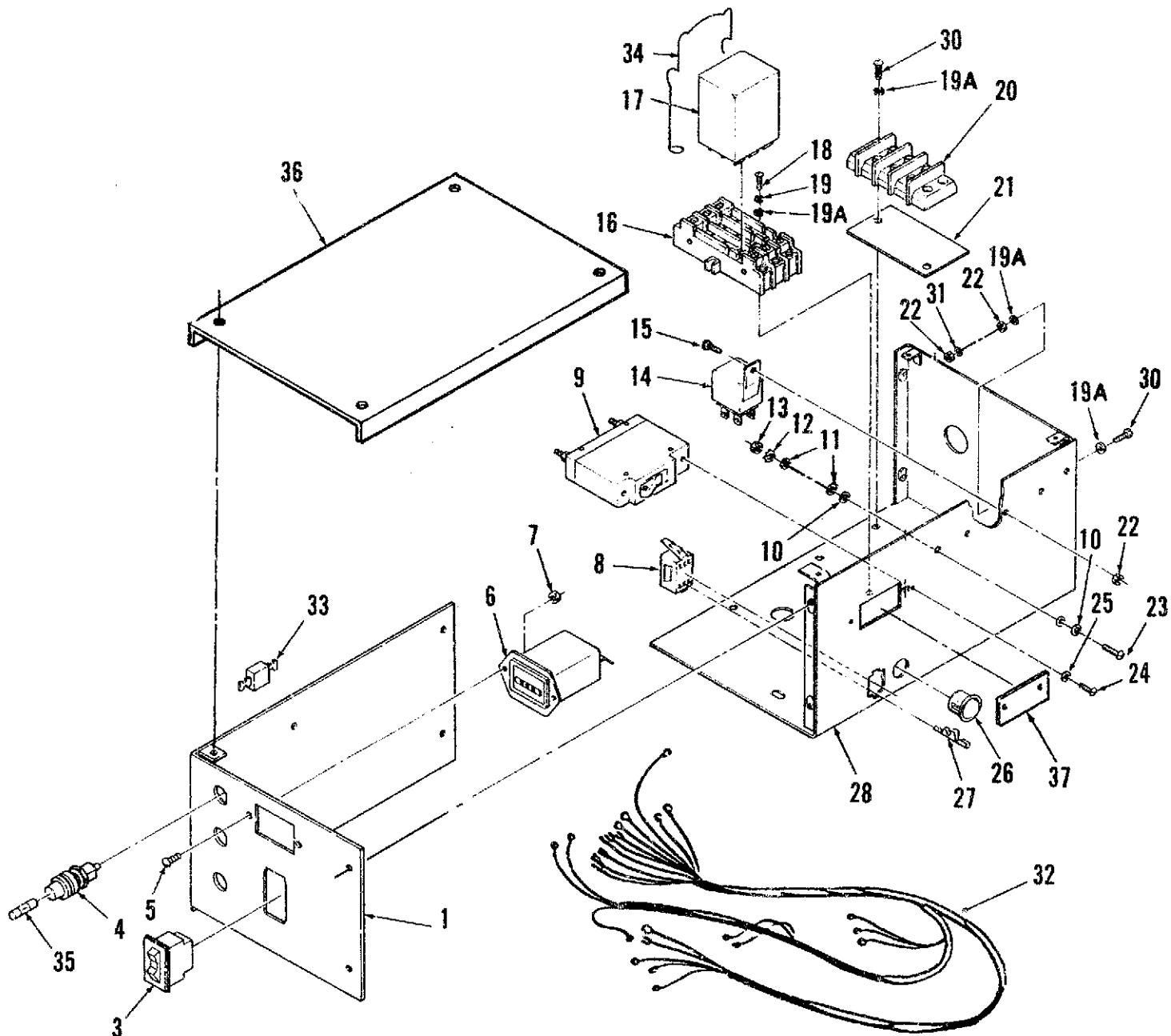
Water Pump Components



REF. NO.	PART NO.	QTY USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY USED	PART DESCRIPTION
1	132-0284	1	Pump, Water	10	132-0295	1	Pin, Straight - Solid
	132-0312	4	*Screw, Machine - Brass Binding Head	11	132-0308	1	*Seal
2	132-0306	1	Cover, Pump - Water	12	132-0303	1	Washer, Non-Metallic
3	132-0309	1	*Gasket, Cover - Water Pump	13	132-0296	1	Ring, Retaining
5	132-0310	1	*Impeller, Pump - Water	14	132-0299	1	Ring, Retaining
6	132-0302	1	Screw, Machine - Brass Binding Head	15	132-0300	2	Bearing, Ball
7	132-0298	1	Washer, Flat - Copper	16	132-0304	1	Washer and Spacer, Pump - Water
8	132-0305	1	Cam, Pump - Water	17	132-0301	1	Ring, O
9	132-0297	1	Plate, Wear - Impeller	18	132-0307	1	Shaft, Pump - Water
				20	132-0311	1	Repair Kit, Pump - Water (Includes Parts Marked *)

* - Parts Included in Repair Kit.

Control

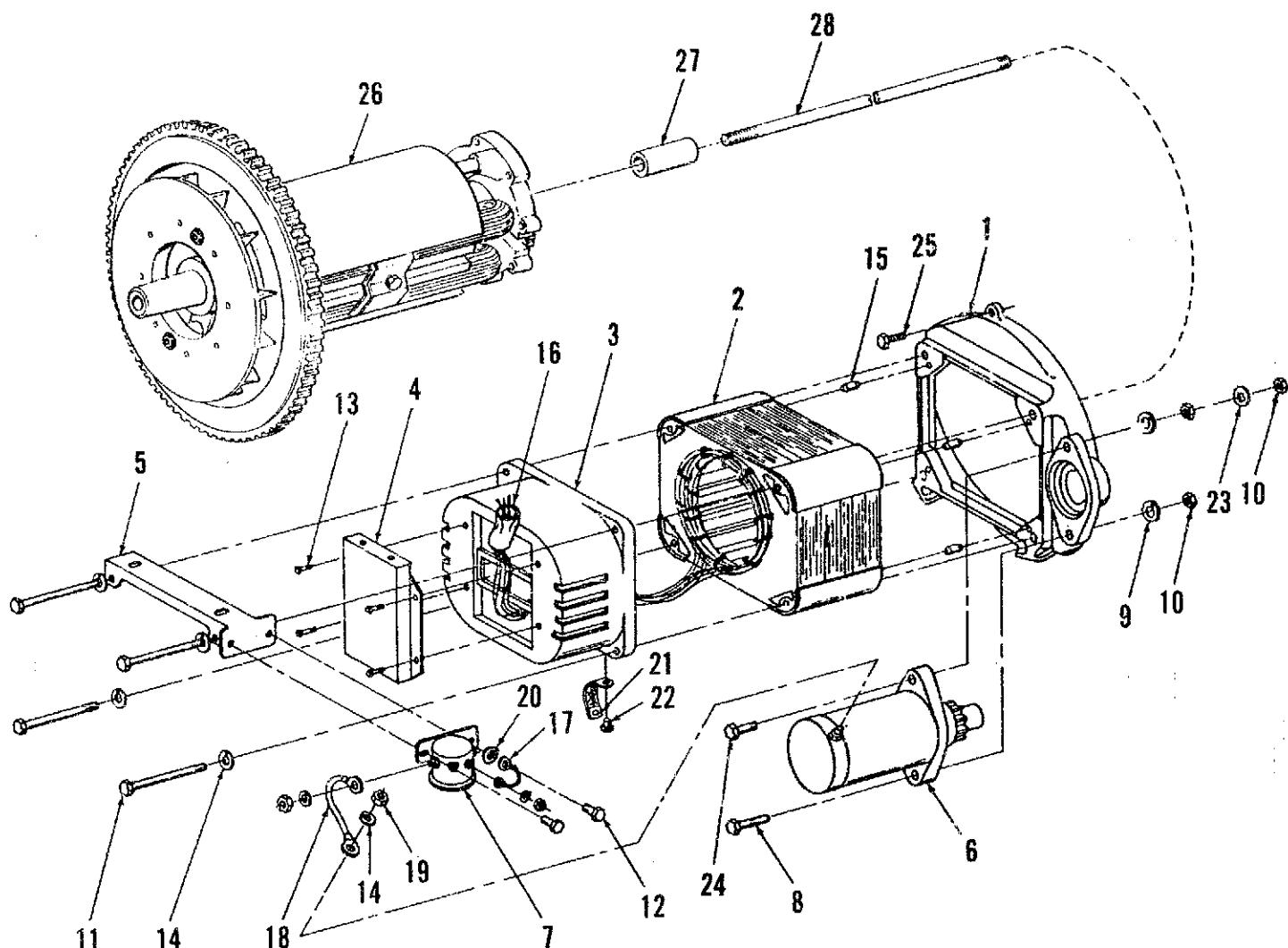


Control

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION	
2	301-9245 98-5353	1	Panel, Front (Control)	23	810-0082	1	Screw, Machine - Round Head, Brass (#8-32 x 3/4")	
		1	Decal, Panel - Control (Not Shown)	24	812-0059	2	Screw, Machine - Round Head (#6-32 x 1/4")	
3	308-0739	1	Switch, Start/Stop	25	850-0020	2	Washer, Lock (#6)	
4	321-0175	3	Holder, Fuse	26	508-0208	2	Bushing, Nylon (3/4")	
5	815-0385	2	Screw, Machine - Round Head (#6-32 x 1/2")	27	323-0488	6	Connector, Socket	
6	302-0885	1	Meter, Totalizing - Time	28	301-9248	1	Box, Control	
7	870-1183	2	Nut, W/ET (#6-32)	30	813-0102	2	Screw, Machine - Round Head (#10-32 x 5/8")	
8	323-0440	1	Plug, Socket - Housing	31	508-0016	1	Washer, Fiber (#10)	
9	320-1364	1	Breaker, Circuit	32	338-2593	1	Harness, Wiring - Control	
10	508-0015	2	Washer, Fiber (#8)		338-2043	1	60 Hz Sets	
11	526-0048	2	Washer, Flat (#8)		337-0030	1	50 Hz Sets	
12	853-0005	1	Washer, Lock - ET (#8)		34	307-2726	2	Rectifier
13	871-0007	2	Nut, Hex (#8-32)			1	Spring, Holddown	
14	307-1886	3	Relay, Ignition			1	Fuse	
15	821-0004	3	Screw, Machine - Lock Head (#10-32 x .31")	35	321-0146	2	10 Amp	
16	323-1512	1	Socket, Relay		321-0256	1	15 Amp	
17	307-2492	1	Relay, 3 POT, 120 VAC	36	301-9247	1	Cover (Does Not Include Decal)	
18	815-0106	2	Screw, FIL HM (#6-32 x 3/4")		98-5398	1	Decal, Wiring Diagram	
19	854-0006	2	Washer, Lock - IT (#6)		98-5675	1	Decal, Wiring Diagram	
19A	854-0010	4	Washer, Lock - IT (#10)	37	320-1441	1	Cover, Plate	
20	332-0406		Block, Terminal		98-4325	1	Decal, Warning	
21			Strip, Marker		98-4508	1	Decal, Certification	
	332-2758	1	60 Hz Sets		98-5358	1	Decal, First Mate	
	332-0426	1	50 Hz Sets					
22	870-0131	5	Nut, Lock- ET (#10-32)					

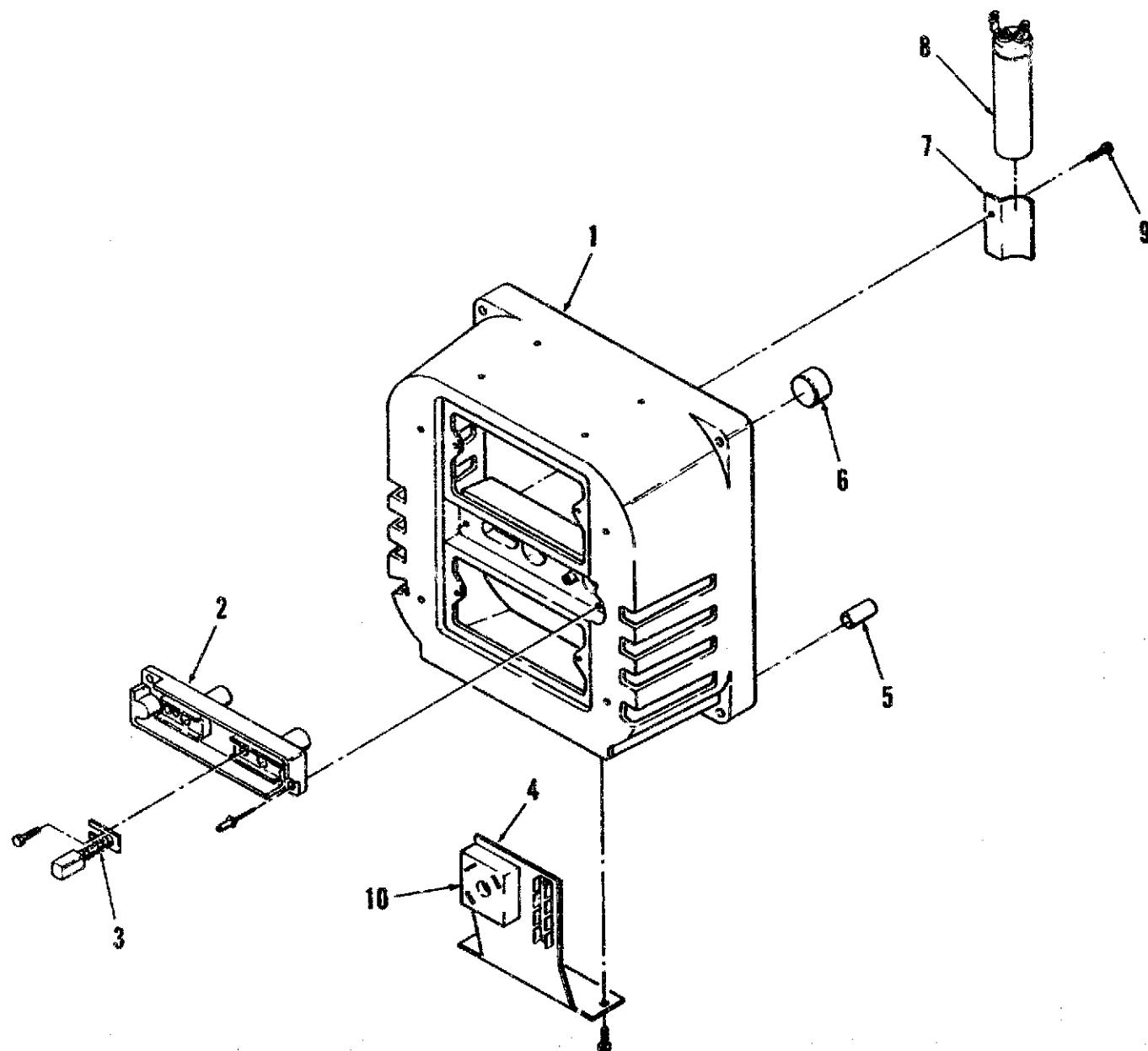


Generator



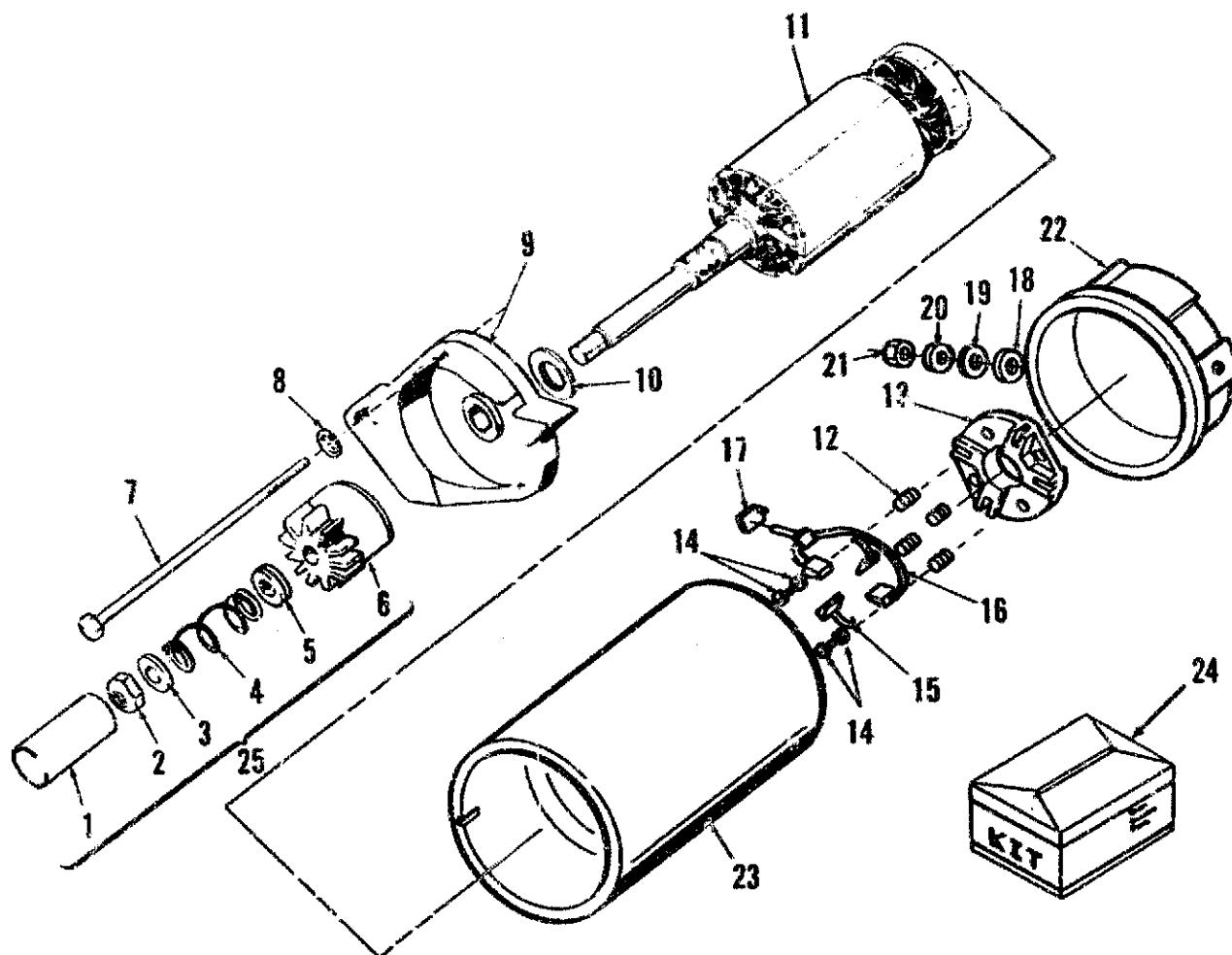
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	231-0273	1	Adapter, Generator	13	815-0340	4	Screw, Hex Washer Head - Thd Forming (#10-32 x 3/8")
2	220-3117	1	Stator, Generator Code 53CR (50 Hz)	14	850-0040	5	Washer, Lock (1/4")
	220-3125	1	Code 53BR (50 Hz)	15	516-0196	4	Pin, Locating
	220-3100	1	Code 1R (60 Hz)	16	898-0045	1	Sleeving
3	211-0352	1	Bell, End (See Separate Page for Components)	17	336-0233	1	Lead, Solonoid
4	301-9244	1	Support, Rear - Control Box	18	226-3107	1	Lead, Solonoid
5	319-0688	1	Bracket, Mounting	19	862-0001	1	Nut, Hex (1/4-20")
6	191-1599	1	Starter (See Separate Page for Components)	20	856-0006	1	Washer, Lock - EIT (1/4")
7	307-1617	1	Relay, Solenoid - Electric	21	337-0059	1	Strap, Bond
8	800-0052	1	Screw, Cap - Hex Head (3/8-16 x 1-1/2")	22	815-0384	1	Screw, Hex Washer Head - Thd Forming (3/8-16 x 3/4")
9	850-0050	2	Washer, Lock (3/8")	23	856-0010	1	Washer, Lock - EIT (3/8")
10	862-0003	3	Nut, Hex (3/8-16")	24	800-0054	1	Screw, Cap - Hex Head (3/8-16 x 2")
11	800-0187	4	Screw, Cap - Hex Head (1/4-20 x 5")	25	800-1030	3	Screw, Cap - Hex Head (5/16-18 x 1-1/4")
12	821-0009	2	Screw, Lock - Flange (1/4-20 x 3/8")	26	201-3284	1	Rotor, Generator
				27	202-0674	1	Sleeve, Stud
				28	520-0954	1	Stud (Special)

End Bell



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	211-0352	1	Bell, End - Generator	7	312-0194	1	Bracket, Mounting - Capacitor
2	212-1249	1	Guide, Brush	8	356-0056	1	Capacitor
3	214-0099	2	Brush	9	815-0395	1	Screw, Hex Head - Thread Forming (#6-32 x 3/8")
4	232-2841	1	Bracket and Rectifier	10	305-0548	1	Rectifier, Bridge
5	516-0196	4	Pin				
6	510-0107	1	Bearing, Roller				

Starter Components



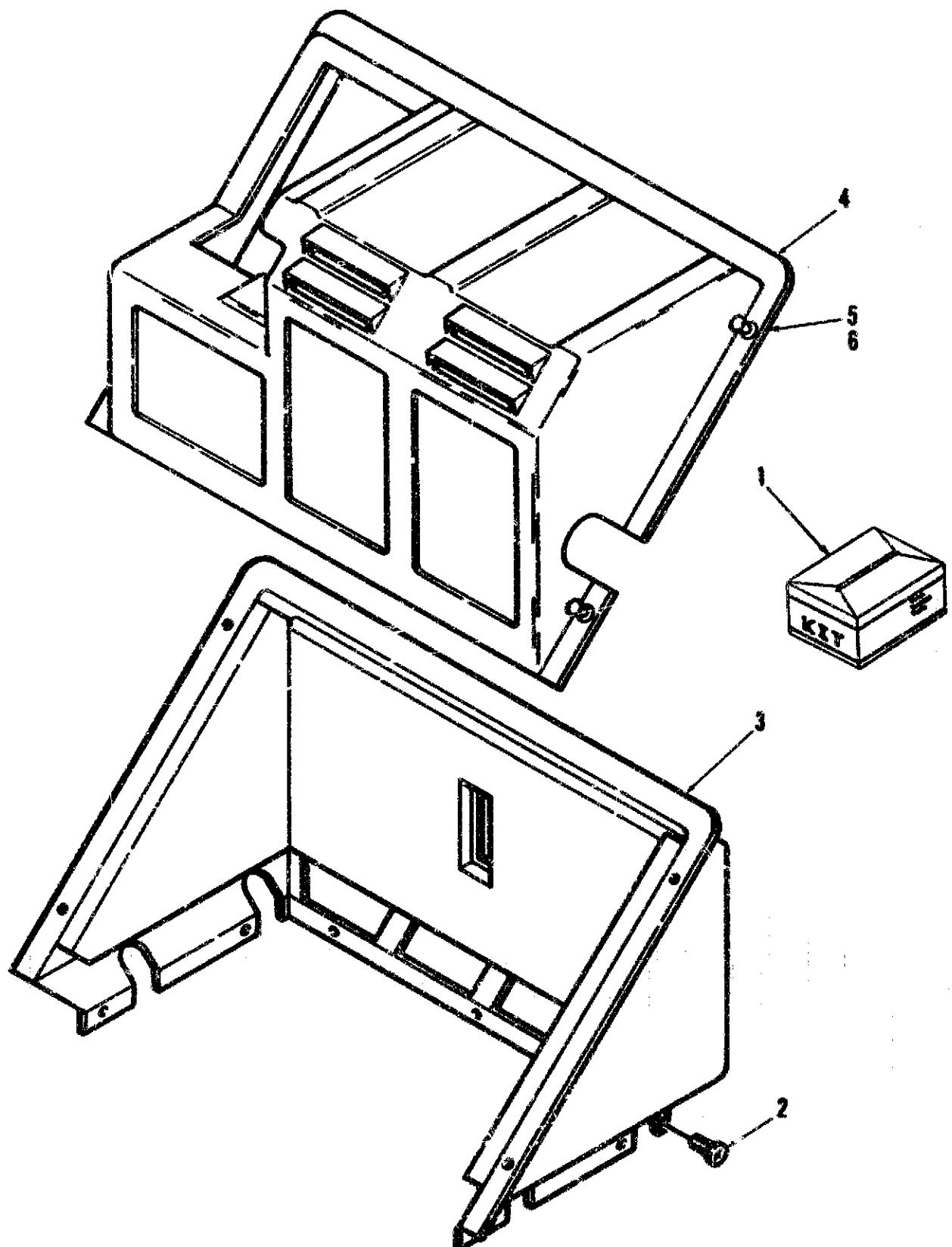
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	NFS	1	#Cover, Dust	16	NFS	1	*#Stud and Brush, Input
2	NFS	1	#Nut, Stop	17	NFS	1	Bushing, Insulation - Input Stud
3	NFS	1	#Washer, Stop Nut	18	NFS	1	#Washer, Insulation - Input Stud
4	NFS	1	#Spring, Anti-drift	19	NFS	1	#Washer, Flat - Input Stud
5	NFS	1	*#Spacer, Cover - Dust	20	NFS	1	#Washer, Lock - Input Stud
6	191-1156	1	Drive, Starter	21	NFS	1	*#Nut, Securing - Input Stud
7	191-1048	2	Screw, Cap - Hex	22	191-1040	1	Cap, Commutator (Includes Parts Marked #)
8	850-0040	2	Washer, Lock - IT (1/4")	23	191-1041	1	Housing, Starter Motor
9	191-1633	1	Cap, End - Drive	24	191-1041	1	Repair Kit, Brush, Spring and Stud (Includes Parts Marked *)
10	191-1038	1	Washer, Thrust - Armature	25	191-1359	1	Cover, Dust (Includes Parts Marked #)
11	191-1039	1	Armature, Starter				
12	NFS	4	*#Spring, Brush				
13	NFS	1	#Holder, Brush				
14	NFS	2	#Screw and Lockwasher				
15	NFS	2	*#Brush, Ground				

* - Included in the 191-1040 End Drive Cap.

* - Included in the 191-1041 Brush, Spring and Stud Kit.

- Included in the 191-1359 Dust Cover.

Housing

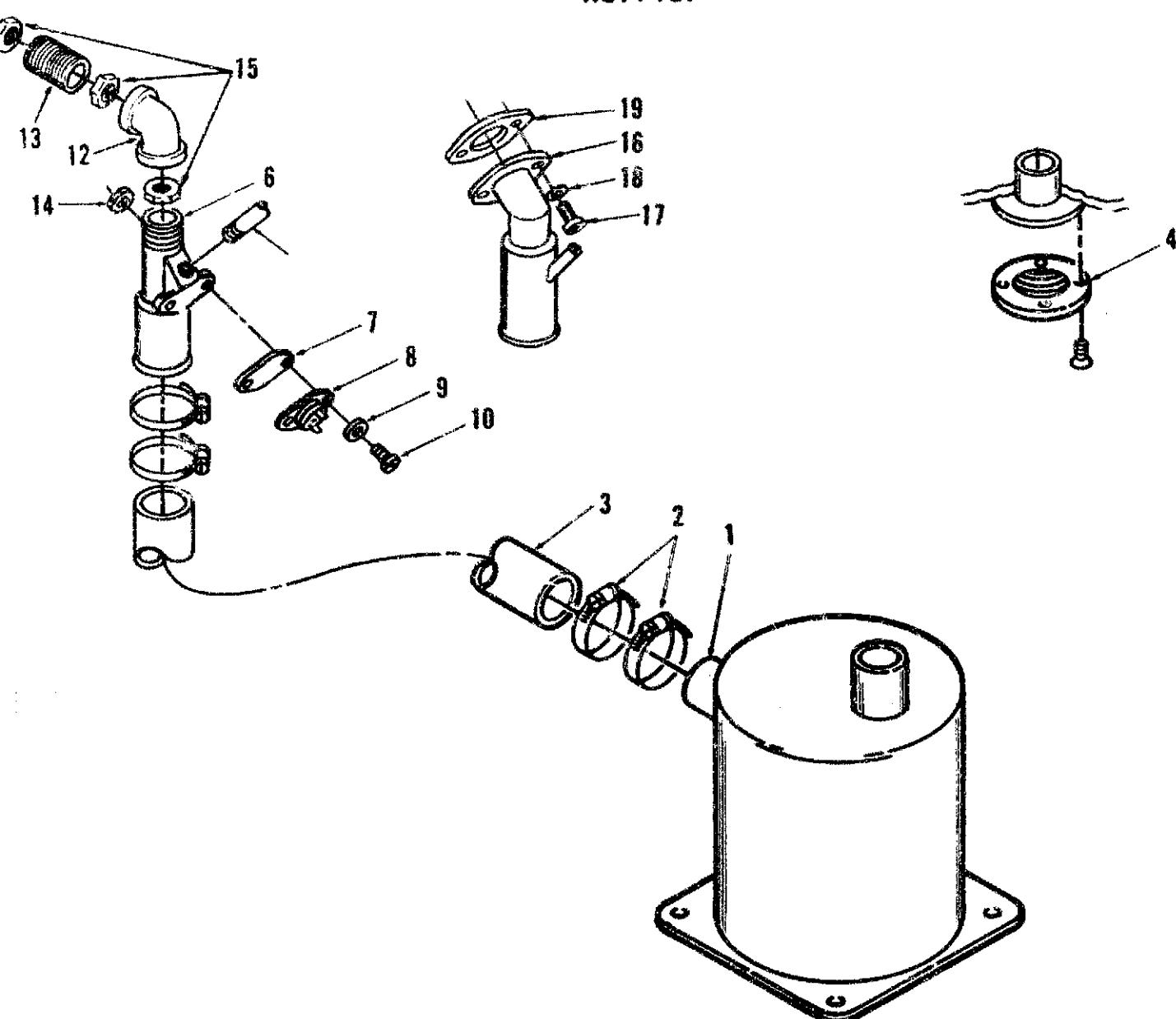


REF. NO.	PART NO.	QTY USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY USED	PART DESCRIPTION
1	405-3451	1	Housing Kit, Set (Includes Parts Marked *)	3	405-3450	1	Housing, Bottom
2	821-0010	7	*Screw, Lock - Hex Head (1/4-20 x 1/2")	4	405-3449	1	Housing, Top
				5	406-0588	4	Latch
				6	406-0589	4	Grommet

* Parts Included In Set Housing Kit

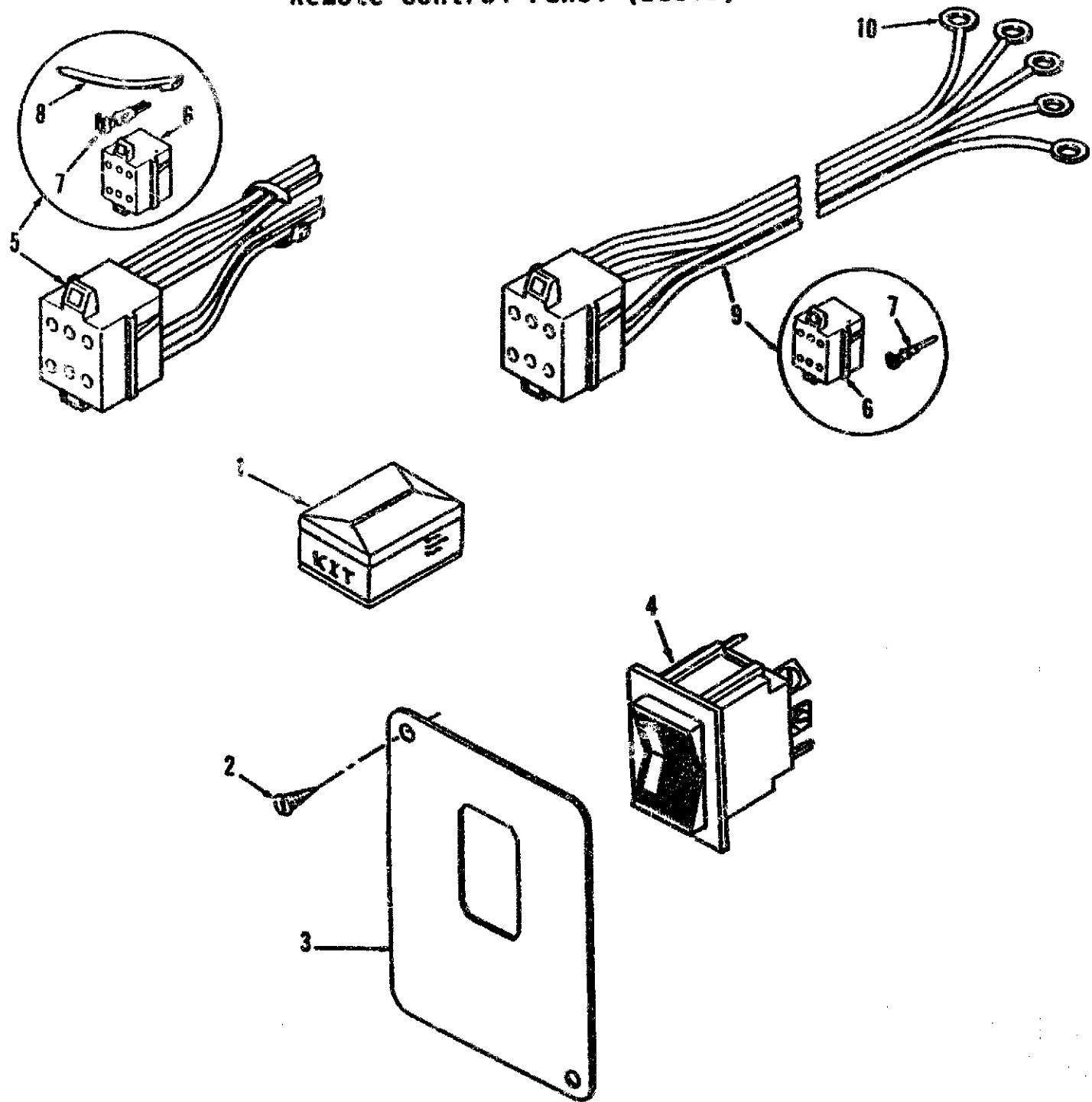
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Muffler



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	155-2108	1	Muffler Kit (Includes Muffler, Clamps and Strainer)	12	505-1349	1	Elbow, Pipe - 45° (Spec A Only)
2	503-0429	8	Clamp, Hose	13	505-1348	1	Nipple, Close (Stainless) (Spec A Only)
3	503-1410		Hose, Bulk	14	870-1183	1	Nut, Hex (#6-32)
4	155-1002	1	Strainer, Slotted	15	331-0038	1	Nut, Lock - Conduit (3/4")
5	502-0941	1	Connector, Hose (Spec A Only)	16	154-2667	1	Manifold, Exhaust (Spec B Only)
6	154-2579	1	Manifld., Exhaust (Spec A Only)	17	602-0034	2	Screw, Socket Head (1/4-20 x 3/4") (Spec B Only)
7	309-0501	1	Shield, Switch	18	850-0040	2	Washer, Lock (1/4") (Spec B Only)
8	309-0484	1	Switch, Temperature - High				Gasket, Manifold - Exhaust (Spec B Only)
9	856-0001	2	Exhaust				
10	812-0064	2	Washer, Lock (#6)	19	155-2266	1	
			Screw, Machine - Round Head (#6-32 x 9/16")				

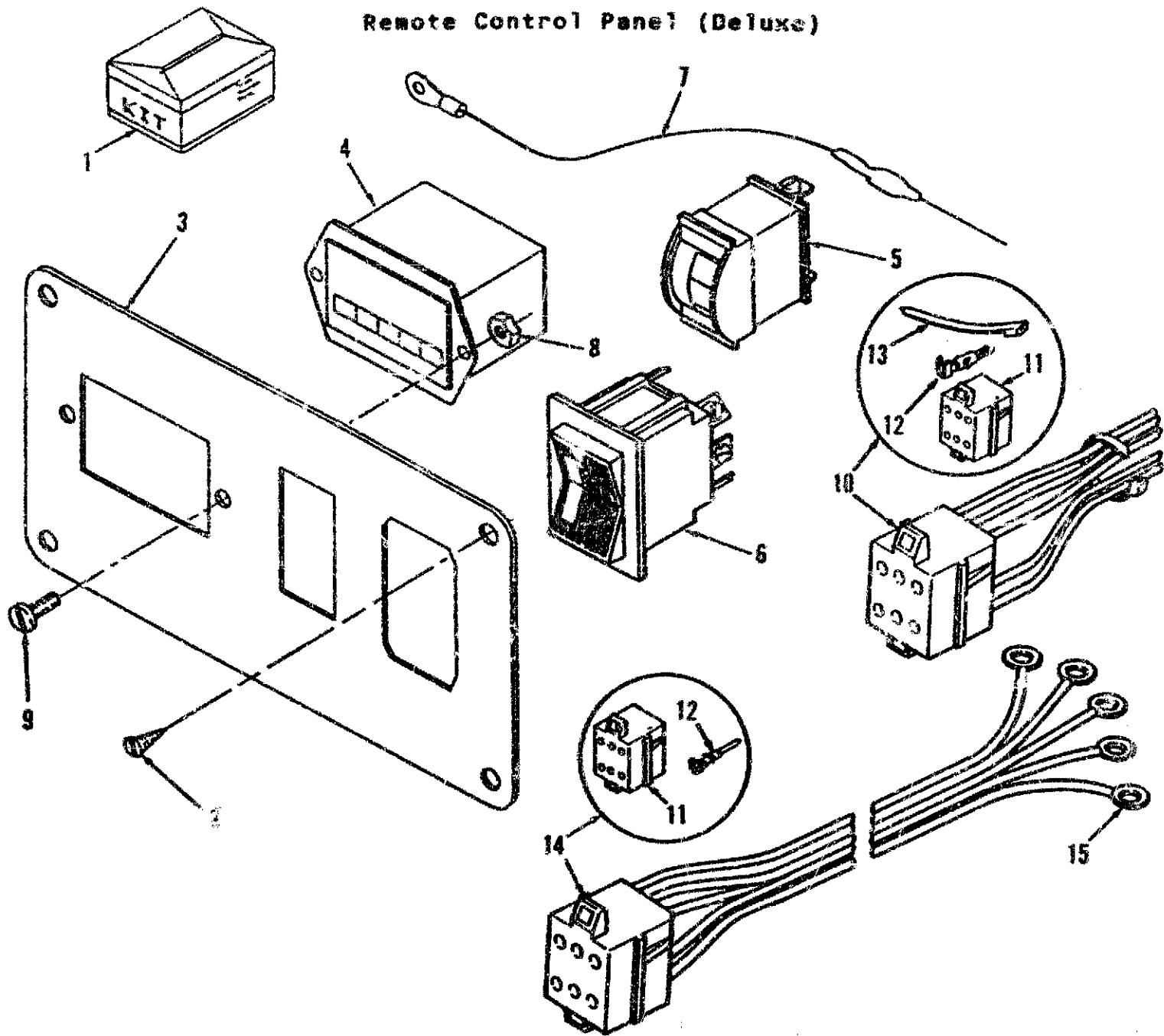
Remote Control Panel (Basic)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	300-3060	1	Panel Kit, Control - Remote (Basic) (Includes Parts Marked *)	9			Harness, Wiring (Includes Parts Marked *)
2	815-0380	2	*Screw, Wood - Oval Head - Cross Recessed (85 x 1/2")		338-1080	1	Ten Feet
3	301-3566	1	*Panel, Control		338-1081	1	Thirty Feet
4	308-0827	1	*Switch, Rocker		332-0801	5	*Terminal, Ring (Size #6)
5	338-1082	1	Harness, Wiring - 6' (Includes Parts Marked #)				* - Parts included in 300-3060 Remote Control Panel Kit.
6	323-0400	1	Housing, Pin				# - Parts included in 338-1082 wiring harness.
7	323-0500	5	*Pin, Connector				* - Parts included in 338-1080 and 338-1081 wiring harness.
8	332-0942	1	*Wire, Cable				



Remote Control Panel (Deluxe)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	300-3062	1	Panel Kit, Control - Remote (Deluxe) (Includes Parts Marked *)	11	323-0400	1	Housing, Pin
2	815-0380	4	*Screw, Wood - Oval Head - Cross Recessed (#5 x 1/2")	12	323-0500	5	*Pin, Connector
3	301-3606	1	*Panel, Control	13	332-0942	1	*Tie, Cable
4	302-0885	1	*Meter, Totalizing - Time	14	338-1080	1	Wiring Harness (Includes Parts Marked *)
5	302-0888	1	*Meter, Condition - Battery	15	338-1081	1	Termination, Top
6	308-0827	1	*Switch, Rocker				Thruway
7	3S9-0034	1	*Diode and Lead				Ring Terminal
8	860-0005	2	*Nut, Hex (#6-32)				
9	815-0385	2	*Screw, Machine - Round Head (6-32 x 1/2")				
10	338-1082	1	Harness, Wiring - 6" (Includes Parts Marked *)				

Notes:

- * - Parts included in 300-3062 Remote Control Panel Kit.
- * - Parts included in 338-1082 Wiring Harness.
- * - Parts included in 338-1080 and 338-1081 Wiring Harness.

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